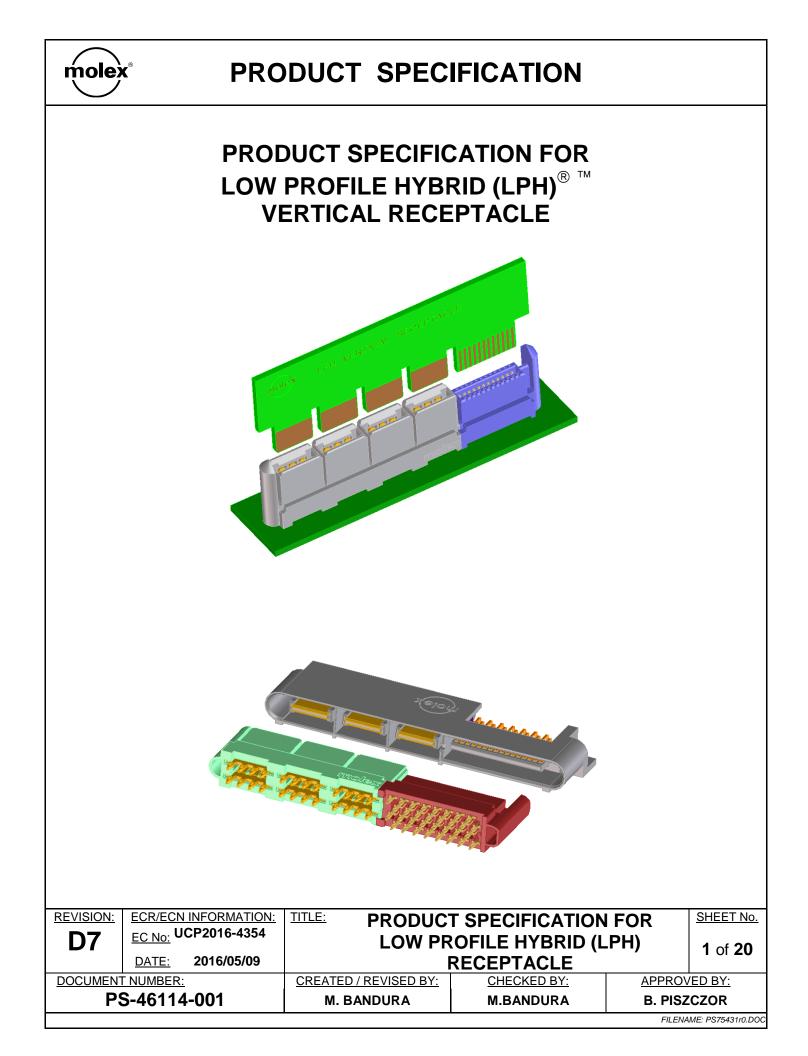
Molex 461148400 PDF

深圳创唯电子有限公司

http://www.molex-connect.com





1.0 SCOPE

This specification covers the performance requirements and test methods for the following products listed by series numbers:

46114-****	LPH	Vertical Receptacle Assembly (Power and Signal)
46113-****	LPH	Vertical Receptacle Assembly (Signal only)
46112-****	LPH	Vertical Receptacle Assembly (Power only)

The Low Profile Header (LPH VERT.) system consists of the Power & Signal receptacle header. The Power Receptacle can be configured with 2 to 14 power contacts. The Signal Receptacle can be configured with 12 to 40 signal contacts. Additional options include no-guides versions and Power and Signal only. Receptacles can also mate to 1.57mm /.062" +/- 0.15mm /.006" thick edge card. Receptacle connectors are press fit, with eye-of-the-needle compliant pin terminals.

2.0 PRODUCT DESCRIPTION

2.1 PRODUCT NAMES

LPH Vertical Receptacle Assembly Series 46114 LPH Vertical Power Receptacle Series 46112 LPH Vertical Signal Receptacle Series 46113

2.2 DIMENSIONS, MATERIALS, PLATINGS AND MARKINGS

Dimensions: See individual sales drawings. Material: RoHs compliant materials (LCP for housings, copper alloy terminals). Plating: Gold on mating surfaces and tin or tin-lead on PC tails with nickel under-plating overall.

2.3 SAFETY AGENCY APPROVALS

UL File Number: E29179 CSA File Number: LR19980

3.0 APPLICABLE DOCUMENTS AND SPECIFICATIONS

Refer to the appropriate sales drawings and other sections of this specification for the necessary referenced documents and specifications.

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P	S-46114-001	M. BANDURA	M.BANDURA	B. PISZ	CZOR
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- **3.1** See sales drawings and the other sections of this specifications for the necessary referenced documents and specification.
- **3.2** Assembly Drawings: SD-46114-***, SD-46112-200, 46113-200

4.0 RATINGS

4.1 VOLTAGE

250 Volts AC (RMS)/DC (Power) 30 Volts DC (Signal)

Connector Rating per UL-1977

Connector voltage rating meets the connector approval level defined by UL 1977, Sect. 11 for spacing per table 11.1. Example: 1.2 mm for \ge 250 volt; 3.2 mm for \le 250 volt.

Exception taken for spacing less than those specified are permitted, if the device complies with the requirements in the dielectric voltage withstanding test per Sect. 17.

Application Voltage Guideline

For application voltage requirements please refer to UL-60950 or other applicable standards, the creepage & clearance also needs to be determined based upon pads/traces on the PCB.

4.2 CURRENT **

When tested in accordance with EIA-364-TP70: (Tested to 30deg.C max. rise above ambient)

Ckt. Size	2	4	6	8	10	12	14
Current		30	27	23	20		
per Ckt.	T.B.D.	Amperes	Amperes	Amperes	Amperes	T.B.D.	T.B.D.

Signal Contact: 1 Ampere per contact

** Current rating is application dependent. Above rating is for reference only. Appropriate de-rating is required per ambient conditions, copper weight of PCB needed to achieve thermal balance, gross heating from adjacent components, and other factors that influence connector performance.

4.2.1 CURRENT INTERRUPTION

30 Amps @ 60 Vdc – Power 1.0 Amp @ 30 Vdc - Signal

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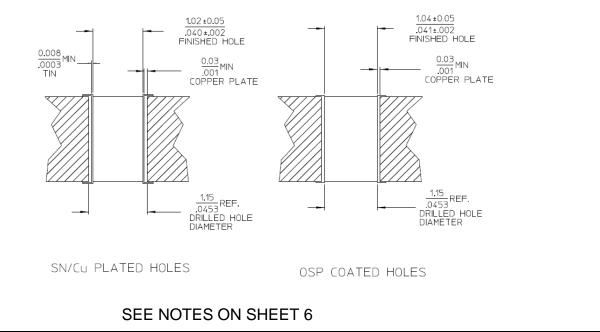
5.0 COMPLIANT PIN PERFORMANCE

5.1 Terminal Insertion and Withdrawal Forces

	TEST CONDITION		REQUIREMENT		
COMPONENT			INSERT.		WITHDR.
		A	14.9 Lb	A	11.4 Lb
Terminal Insert and extract compliant pin section into the (Single PTH at a rate of 25.4+/-6 mm per minute.	Avg.	66.3 N	Avg.	50.7 N	
	PTH at a rate of 25.4+/-6 mm per minute.	Max.	18.7 Lb	Min.	7.4 Lb
			83.2 N		32.9 N
		A. 1.0	4.3 Lb	Ave	3.2 Lb
Signal Terminal (Single Compliant pin)	Insert and extract compliant pin section into the	Avg.	19.1 N	Avg.	14.2 N
	PTH at a rate of 25.4+/-6 mm per minute.	Max.	5.4 Lb	D.A.	1.5 Lb
			24.0 N	Min.	6.7 N

5.2 RECOMMENDED PLATED THROUGH HOLE DIMENSIONS FOR POWER MODULE

TIN PLATED OR OSP HOLE DIMENSIONS



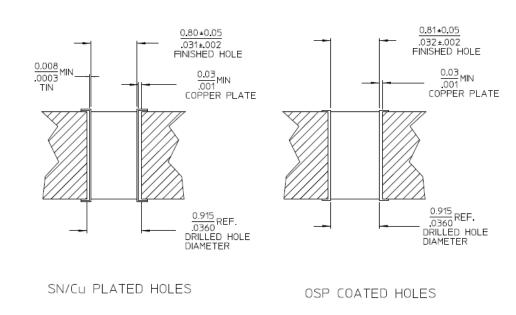
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5.3 RECOMMENDED PLATED THROUGH HOLE DIMENSIONS FOR SIGNAL MODULE.

TIN PLATED OR OSP HOLE DIMENSIONS

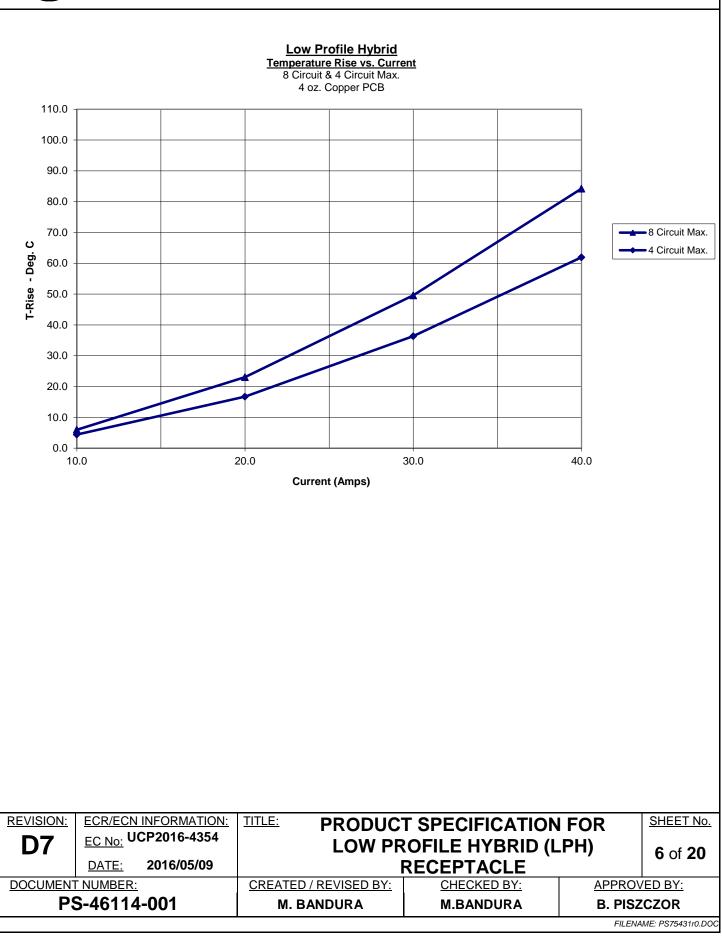


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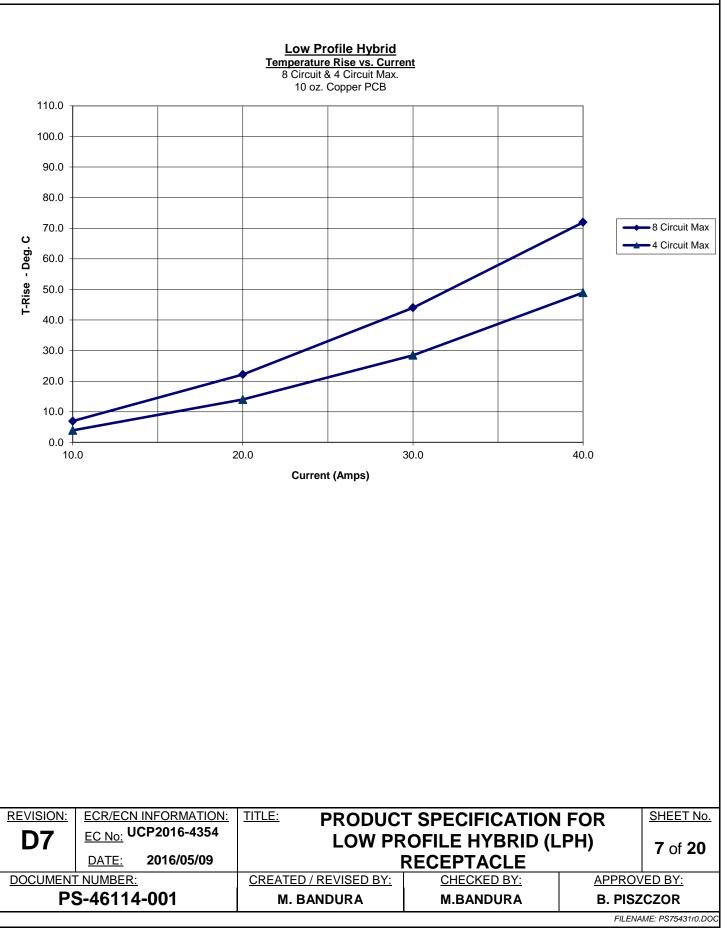
- 1. The finished hole size is the critical feature for proper performance of the compliant pin terminal. The reference drill sizes listed are recommended by Molex to achieve the finished PCB hole size.
- 2. Depending on the specific manufacturer's plating process a different drill size can be used to achieve the required finished PCB hole size.

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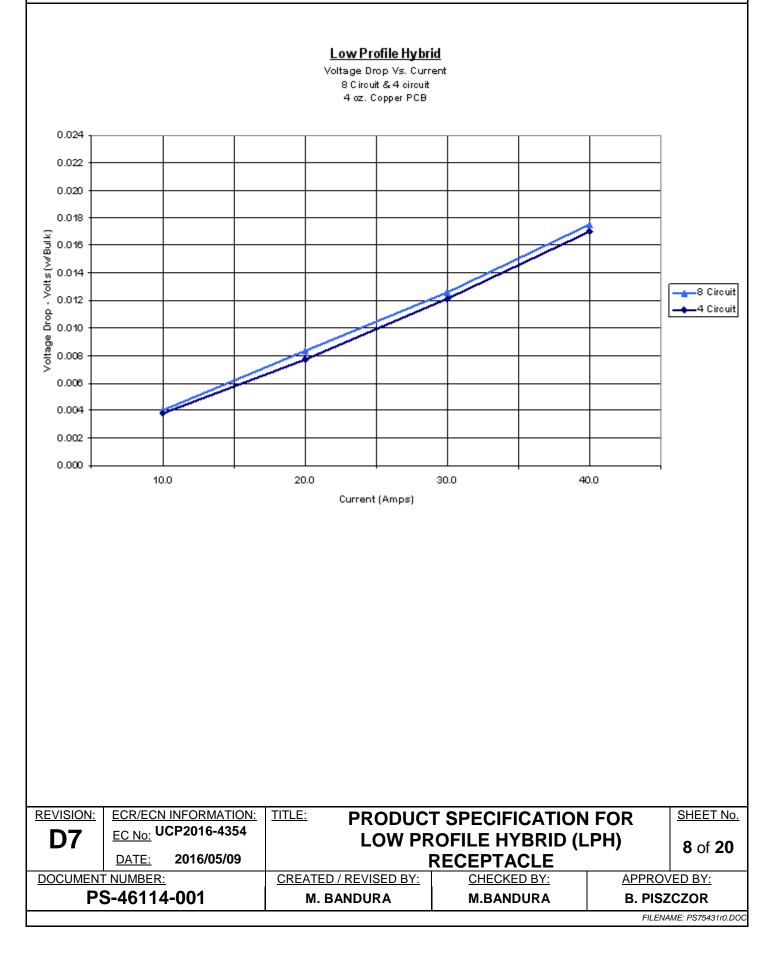




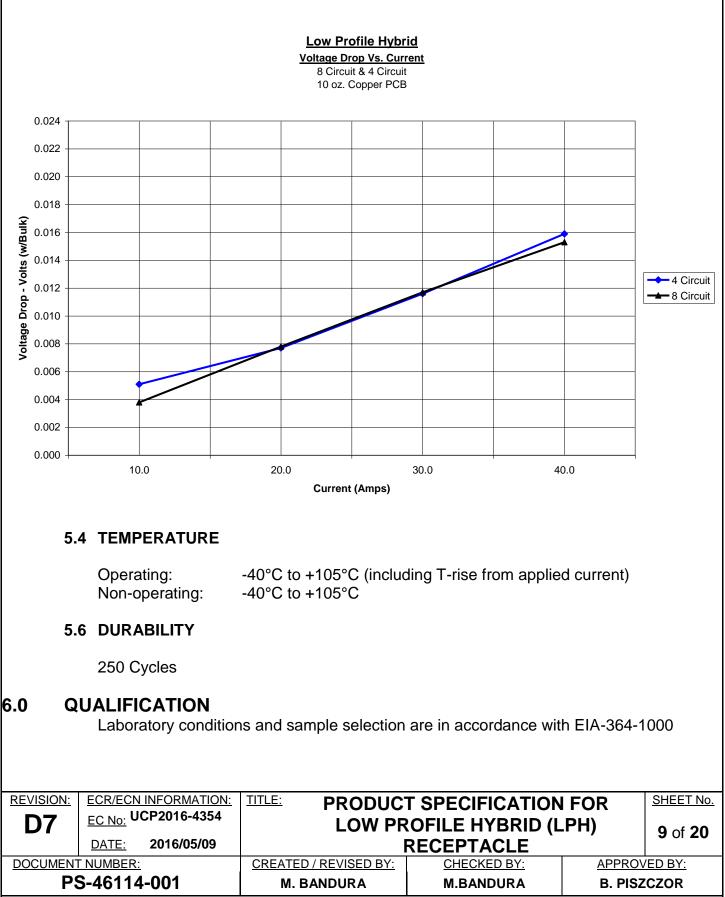




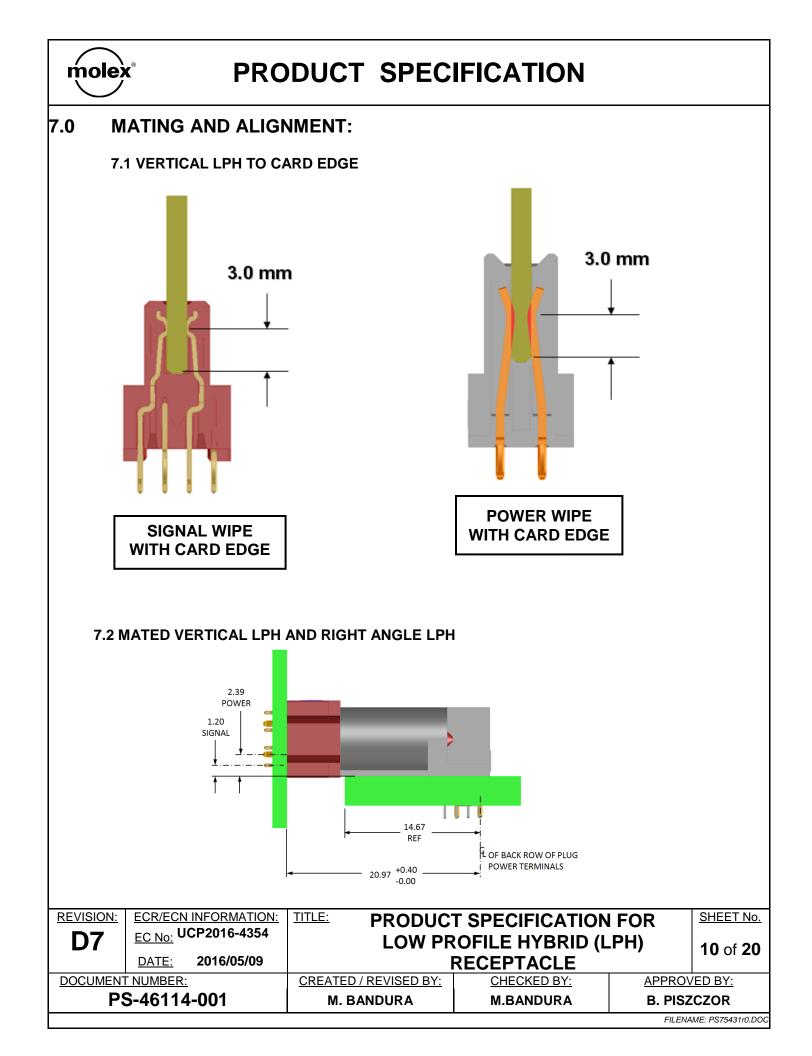


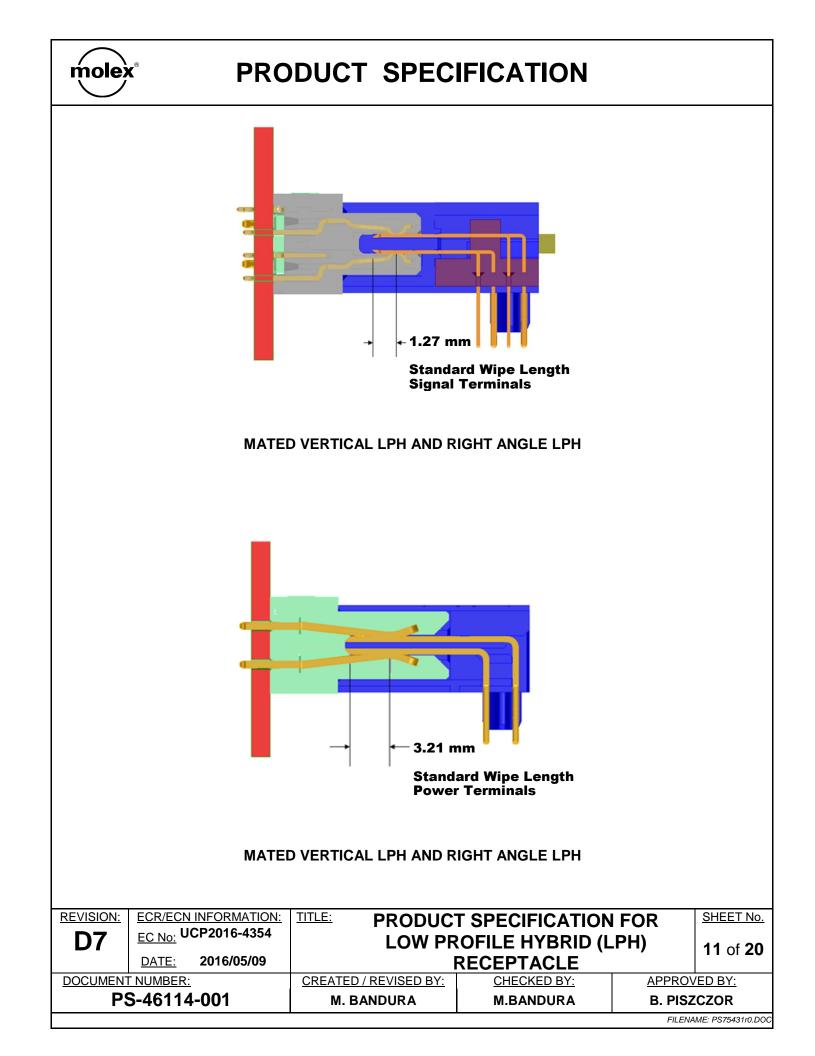






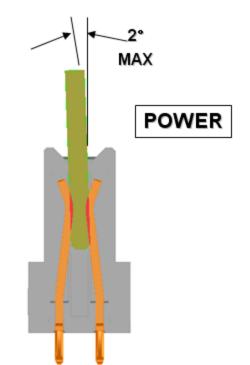
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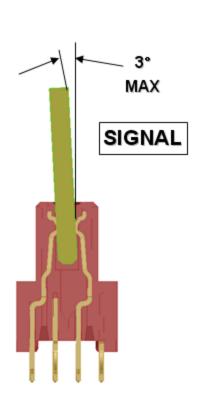




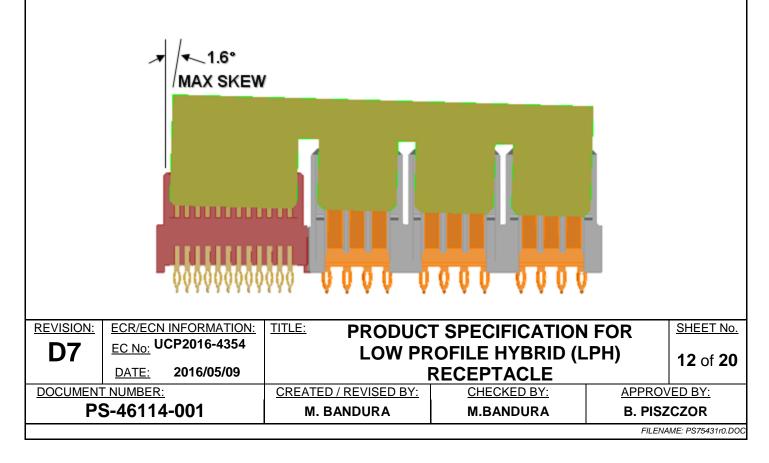


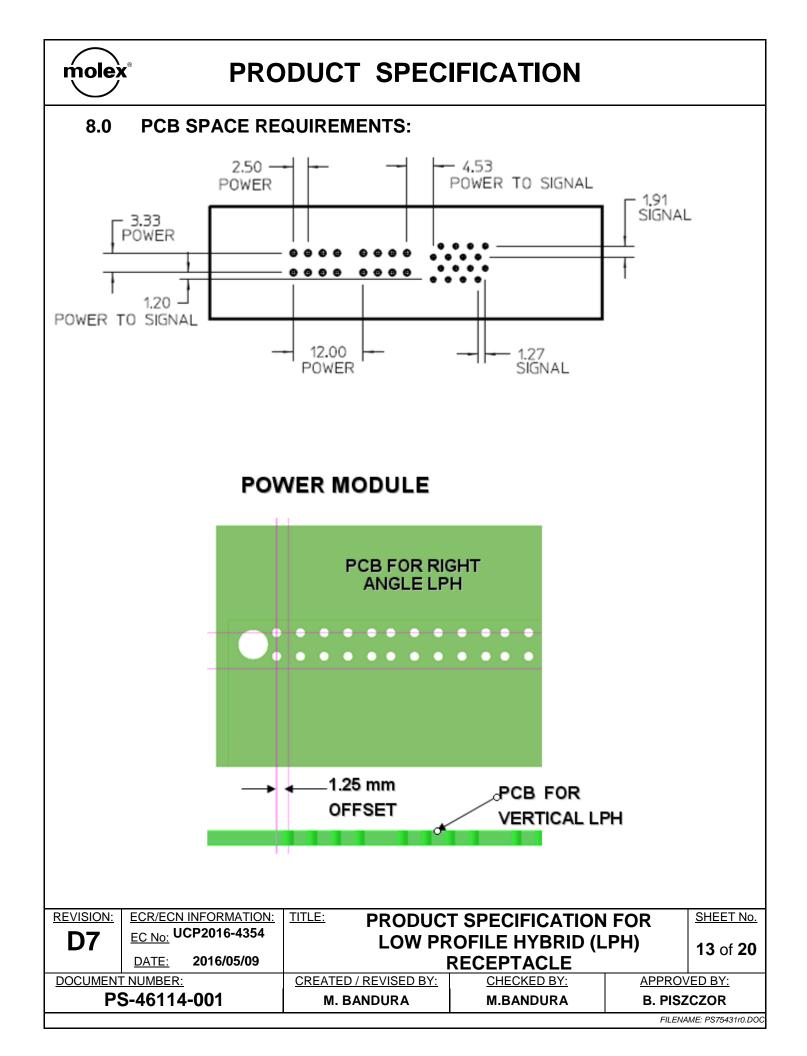
7.3 Tilt - Full Insertion

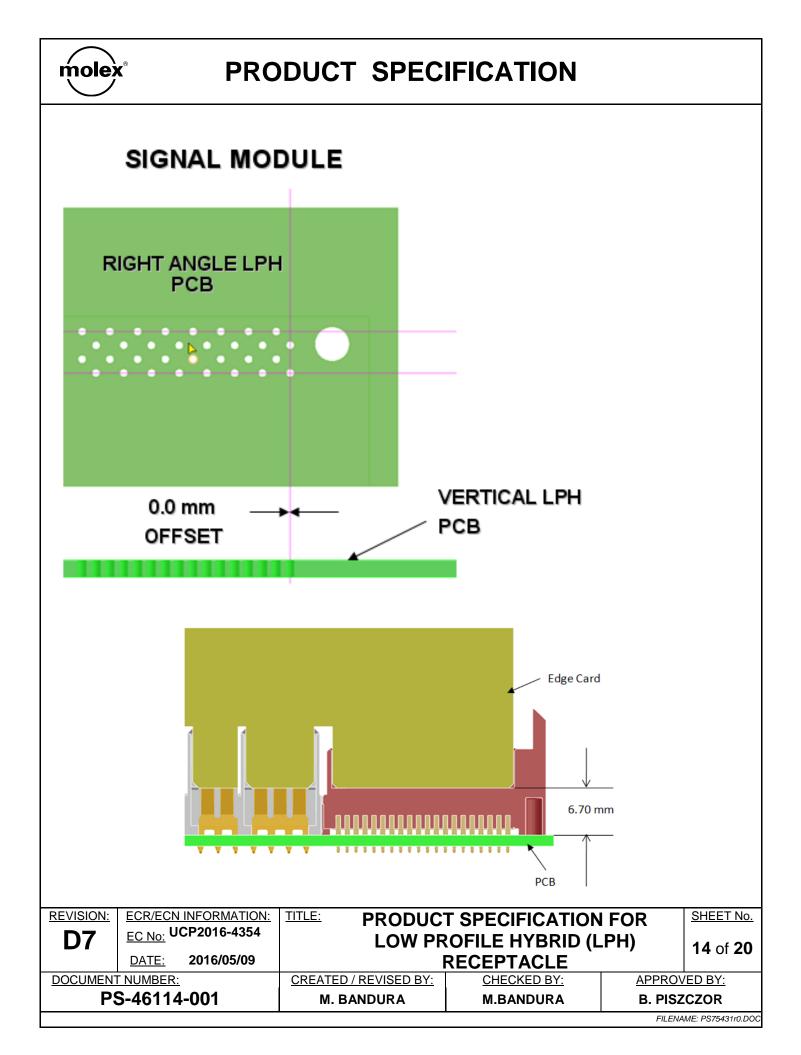




7.4 Max Skew Allowable at Full Insertion









9.0 PERFORMANCE

9.1 ELECTRICAL PERFORMANCE

DESCRIPTION	TEST CONDITION	REQUIREMENT
CONTACT RESISTANCE (LOW LEVEL) (EIA-364-23)	Mate connectors, apply maximum voltage of 20mV and a current of 100 mA	Maximum Change: Signal Contact: 15 milliohm Power Contact: 0.75 milliohm
CONTACT RESISTANCE (@ RATED CURRENT)	Mate connectors, apply maximum voltage of 20mV at the rated current.	Maximum Change: Signal Contact: 15 milliohm Power Contact: 0.75 milliohm
INSULATION RESISTANCE (EIA-364-21)	Apply 500 VDC between adjacent terminals or ground.	5,000 megaohms minimum
DIELECTRIC WITHSTANDING VOLTAGE (EIA-364-20)	Apply 1500 VDC for 1 minute between adjacent terminals or ground.	No breakdown
TEMPERATURE RISE	Mate connectors Measure T-Rise @ Rated Current After 96 Hours.	30 C T-Rise

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9.2 MECHANICAL PERFORMANCE

ITEM	TEST CONDITION	REQUIREMENT
MATING FORCE, SINGLE CIRCUIT (EIA-364-37)	Mate connectors at a rate of 25 +/- 6 mm per minute.	110 g per signal pin 700 g per Power Contact (Maximum Values)
UNMATING FORCE, SINGLE CIRCUIT (EIA-364-37)	Unmate connectors at a rate of 25 +/- 6 mm per minute.	15 g per signal pin 150 g per Power Contact (Minimum Values)
DURABILITY W/O ENVIRONMENT (EIA-364-09)	Mate connectors 250 cycles at a maximum rate of 10 cycles per minute.	Maximum Change: Signal Contact: 15 milliohm Power Contact: 0.75 milliohm

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9.3 ENVIRONMENTAL PERFORMANCE

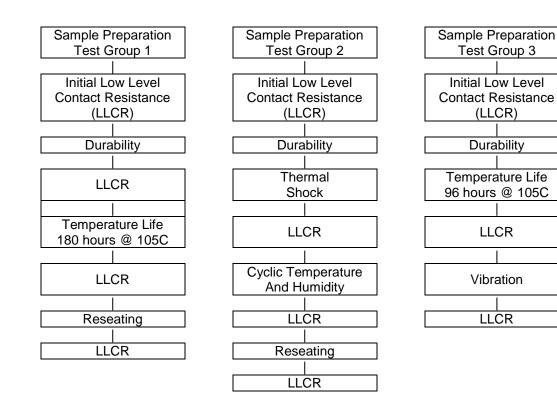
ITEM	TEST CONDITION	REQUIREMENT
VIBRATION (EIA-364-28)	Mate connectors and vibrate per EIA-364- 28, test condition D, 15 minutes each axis	Maximum Change: Signal Contact: 15 milliohm Power Contact: 0.75 milliohm
THERMAL SHOCK (EIA-364-32)	Mate connectors, expose to 5 cycles from –55 deg. C to 85 deg. C per EIA-364- TP-32	Maximum Change: Signal Contact: 15 milliohm Power Contact: 0.75 milliohm
TEMPERATURE LIFE (EIA-364-17)	Mate Connectors, expose to 180 hours at 105 °C Per EIA- 364-17 Method A	Maximum Change: Signal Contact: 15 milliohm Power contact: 0.75 milliohm
CYCLIC TEMPERATURE & HUMIDITY (EIA-364-31)	Mate connectors: expose to 24 cycles from 25 °C / 80% RH to 65 °C / 50% RH	Maximum Change: Signal Contact: 15 milliohm Power Contact: 0.75 milliohm
MIXED FLOWING GAS	168 hours unmated, 72 hours mated, per EIA-364-65 Class IIA	Maximum Change: Signal Contact: 15 milliohm Power Contact: 0.75 milliohm
SOLDER RESISTENCE (Wave)	Submerge terminal tails in solder. Dwell: 2.0 +/- 0.5 sec. Solder Temp: 260° C Max.	Visual: No damage to insulator material

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10.0 TEST SEQUENCE

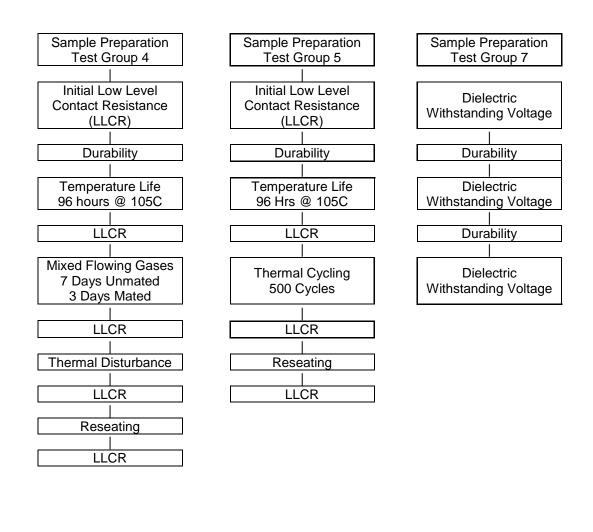
10.1 Reliability Test Sequences (per EIA-364-1000 Test Groups 1, 2, and 3):



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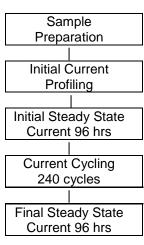
10.2 Reliability Test Sequences (per EIA-364-1000 Test Groups 4, 5, and 7)



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10.3 Electrical Performance Test Sequence:



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LPH VERTICAL RECEPTACLE INSTALLATION SPECIFICATION

1.0 SCOPE

This specification applies to the series 46114, 46113, 46112 LPH vertical receptacle products with press-fit tails.

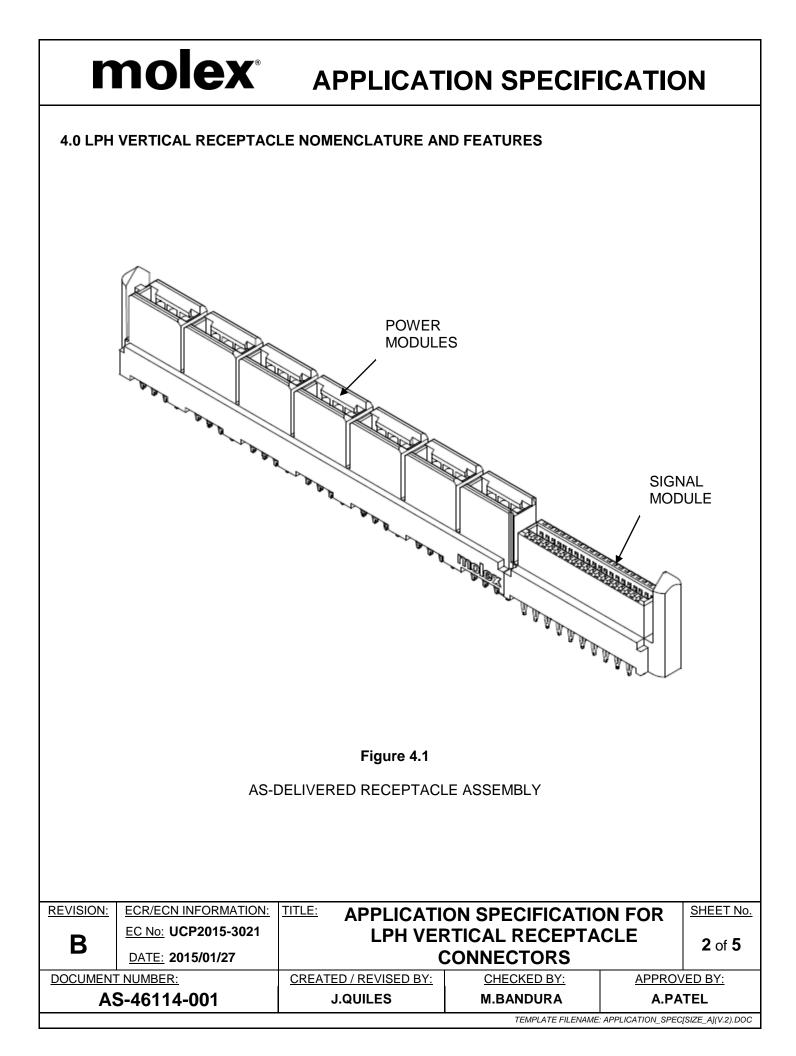
2.0 PRODUCT DESCRIPTION

The LPH Vertical system consists of Power and Signal modular configurations. The vertical receptacle connectors are through-hole devices with eye-of-the-needle compliant pin terminals. The connector assembly is delivered with the Power and Signal modules pre-installed system that aligns during the press-fit operation.

3.0 REFERENCE DOCUMENTS

- 3.1 Refer to the appropriate sales or manufacturing drawing for information on dimensions, materials, plating, and markings
- 3.2 PS-46114-001 LPH Vertical Product Specification.
- 3.3 ATS-62201-8672 Press-In Tool instruction for Connector assemblies with 12, 16, 32, or 36 circuit signal.
- 3.4 ATS-62201-8671 Press-In Tool instruction for Connector assemblies with 20, 24, 28, or 40 circuit signal.
- 3.5 ATS-62100-6300 Power Terminal Removal Tool Instruction Sheet

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5.0 PRINTED CIRCUIT BOARD SUPPORT

The LPH Vertical connector requires up to 15 lbs. of force per pin to press the Power Connector and 5 lbs. of force per pin to press the Signal Connector into the printed circuit boards. Therefore, a backup or support fixture is required to prevent damage to the PCB. The support fixture should have clearance for the connector terminals when they protrude through the underside of the PCB. It is also recommended that the support fixture have locating pins. Due to the custom nature of each application, Molex does not supply support and locating fixtures, the customer normally supplies them.

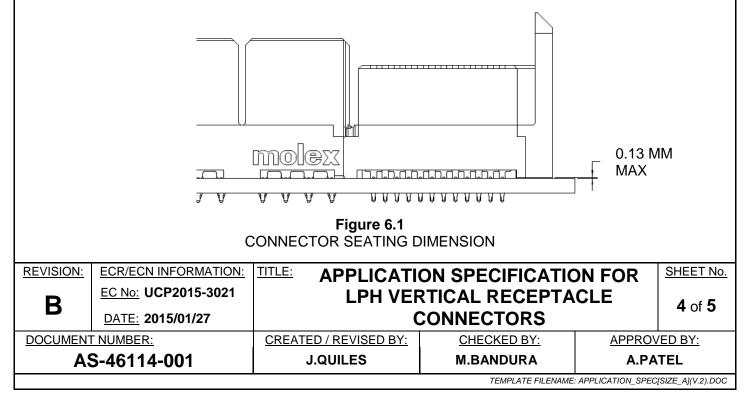
The following is one simple way of making a PCB support and locating fixture:

- 5.1 Locate a suitable piece of material for the backup. It should be approximately ³/₄ inch thick and the same size or slightly larger than the PCB to be used. While aluminum can be used, a rigid nonconductive material such as a phenolic is preferred. (A stack of scrap PCBs of suitable size can be fastened together and used as a fixture).
- 5.2 Obtain a scrap PCB like the ones to be assembled. Attach this PCB to the material from step 5.1.
- 5.3 Using an oversize drill bit, drill through each hole where a pin from the connector will go. Drill deep enough into the lower material to be certain the pins do not bottom out when inserted (at least 5mm [0.20in] deep).
- 5.4 Locate two (2) holes on the PCB to use as locating points. Drill for and mount suitably sized dowel pins in the two locations on the support fixture.
- 5.5 Clear out the support for any components mounted on the underside of the PCB.

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6.0 INSTALLATION PROCEDURE

- 6.1 Be certain the correct application tooling and board support are clean of debris or any other material that could damage the connector or PCB.
- 6.2 Place the board support under the ram of the press. Note: Be certain the board support is square and sits level on the press; this is important due to the high forces generated during the press in process. Any flexing during the press in process could damage the board support, PCB, connector or the application tooling. The board support must provide clearance to all press-fit tails.
- 6.3 Program the press (if applicable) for the optimum force necessary to fully seat the connector on the PCB. Consult the LPH Vertical Product Spec for recommended insertion force.
- 6.4 Place the printed circuit board on the board support. *Note*: The PCB should be doweled to the board support so no shifting occurs during the press in process that will cause miss-alignment between the PTH and the clearance holes in the board support.
- 6.5 Before placing the connector on the PCB inspect for any bent pins that would interfere with proper alignment to the PCB. Refer to workmanship criteria for descriptions and examples of product defects.
- 6.6 Place the connector on the PCB.
- 6.7 Place the insertion tool on the connector.
- 6.8 Cycle the press to seat connector on the PCB.
- 6.9 Check that connector is fully seated on the PCB and that all compliant tails were pressed in without any bent pins. See Figure 6.1.



INSPECTION PROCEDURE (Post Installation)

After the receptacle is pressed on the PCB the final assembly should be inspected. The following is a recommended inspection procedure.

First, inspect the mating side of the receptacle

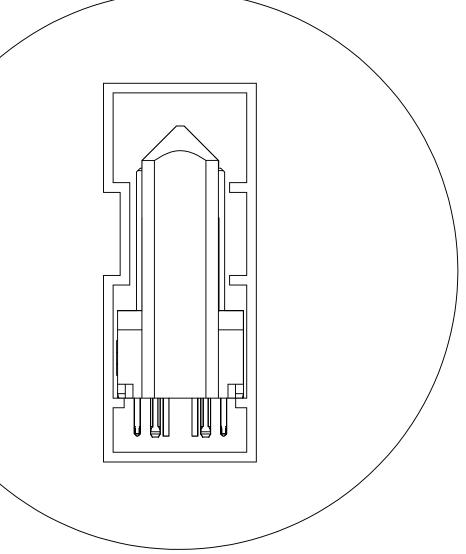
- * The plastic shroud should be seated and flush to the PCB, a maximum allowable gap of 0.13mm is acceptable (see figure 6.1).
- * If the seating height is not correct, receptacle may be re-pressed to obtain the correct seating height.
- * Inspect the plastic housing, verify it is not cracked, deflected or damaged in any way. To avoid a mis-mate condition, the daughtercard lead-in zone must be free of debris and not damaged in any way.

Second, inspect the bottom side of the PCB

* Verify all pins were pressed into the PTH's, if a pin did not get pressed into a hole the most common cause for this condition is mis-loading of the connector.

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4 46112-0403 46112-0406 46112-0407 46112-0407 6 46112-0600 46112-0604	12
46112-0403 46112-0406 46112-0407 46112-0607 46112-0600 46112-0604 6 46112-0601 46112-0605	13
46112-0600 46112-0604 6 46112-0601 46112-0605	10
6 46112-0601 46112-0605	10
6 46112-0601 46112-0605	
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46112-0800 46112-0804	6
8 46112-0801 46112-0805	6
46112-0803 46112-0806	6
46112-0810	6
46112-1000 46112-1004	5
10 46112-1001 46112-1005	5
46112-1003 46112-1006	4
46112-1200 46112-1204	4
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12 46112-1203 46112-1205	4
46112-1400 46112-1404	З
14 46112-1401 46112-1405	3
46112-1403 46112-1406	З

	SIGNAL	RECEPTACLE	
NUMBER OF SIGNAL CIRCUITS	MATERIAL NUMBER (TIN)	MATERIAL NUMBER (TIN-LEAD)	STANDARD PACK QTY PER PRIMARY TUBE (SPQ)
	46113-0120	46113-0124	21
12	46113-0121	46113-0125	27
	46113-0123	46113-0126	18
-	46113-0127		21
	46113-0160	46113-0164	18
16	46113-0161	46113-0165	22
	46113-0163	46113-0166	17
	46113-0200	46113-0204	16
20	46113-0201	46113-0205	19
20	46113-0203	46113-0206	14
	46113-0240	46113-0244	14
24	46113-0241	46113-0245	16
	46113-0243	46113-0246	13
-	46113-0247		16
-	46113-0280	46113-0284	13
28	46113-0281	46113-0285	14
-	46113-0283	46113-0286	11
-	46113-0320	46113-0324	11
32	46113-0321	46113-0325	13
-	46113-0323	46113-0326	10
ŀ	46113-0360	46113-0364	10
36	46113-0361	46113-0365	12
F	46113-0363	46113-0366	10
			40
-	46113-0400	46113-0404	10
40	46113-0401	46113-0405	11
-	46113-0403	46113-0406	9

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	RE	CEPTACLE WITH G	UIDE POSTS				REC	EPTACLE WITH N	O GUIDE POSTS						
JMBER POWER RCUITS	NUMBER OF SIGNAL CIRCUITS	MATERIAL NUMBER (TIN)	MATERIAL NUMBER (TIN-LEAD)	STANDARD PACK QTY PER PRIMARY TUBE (SPQ)		NUMBER OF POWER CIRCUITS	NUMBER OF SIGNAL CIRCUITS	MATERIAL NUMBER (TIN)	MATERIAL NUMBER (TIN-LEAD)	STANDARD PACK QTY PER PRIMARY TUBE (SPQ)					
	12	46114-2120	46114-3120	11			12	46114-2121	46114-3121	13					
	16	46114-2160	46114-3160	10			16	46114-2161	46114-3161	12					
	20	46114-2200	46114-3200	9		0	20	46114-2201	46114-3201	11					
2	24 28	46114-2240 46114-2280	46114-3240 46114-3280	8	G2)	2	24	46114-2241 46114-2242		- 10					
	32	46114-2320	46114-3320	7			28	46114-2281	46114-3281	9					
	36	46114-2360	46114-3360	7			32	46114-2321	46114-2321	8					
	40	46114-2400	46114-3400	6			32	46114-3321	46114-3321	8					
	12	46114-4120	46114-5120	7			36	46114-2361	46114-3361	8					
	16	46114-4160	46114-5160	7			40	46114-2401	46114-3401	7					
	20	46114-4200	46114-5200	7			12	46114-4121	46114-5121	9					
4	24	46114-4240		6			16	46114-4161	46114-5161	8					
	28	46114-4280	46114-5280	6			20	46114-4201	46114-5201	8					
	32 36	46114-4320 46114-4360	46114-5320 46114-5360	6			24	46114-4241 46114-4242	46114-5241	7					
	40	46114-4400	46114-5400	5		4	24	46114-4243		7					
	12	46114-6120	46114-7012	6			28	46114-4281	46114-5281	7					
		46114-7120 (2) SS		6			32	46114-4321	46114-5321	6					
	16	46114-6160	46114-7160	5			36	46114-4361	46114-5361	6					
	20	46114-6200	46114-7200	5			40	46114-4401	46114-5401	6					
6	24	46114-6240	46114-7240	5			12	46114-6121	46114-7121	6					
	28	46114-6280	46114-7280	5			16	46114-6161	46114-7161	6					
	32 36	46114-6320 46114-6360	46114-7320 46114-7360	4		6	20	46114-6201 46114-6241	46114-7201 46114-7241	6 5					
	40	46114-6400	46114-7400	4		U	28	46114-6281	46114-7281						
	40	46114-6402		4			32	46114-6321	46114-7321	5					
	12	46114-8120	46114-9120	5			36	46114-6361	46114-7361	5					
	16	46114-8160	46114-9160	4			40	46114-6401	46114-7401	5					
	20	46114-8200	46114-9200	4			12	46114-8121	46114-9121	5					
8	20	46114-0005		4			16	46114-8161	46114-9161	<u> </u>					
)	24 28	46114-8240 46114-8280	46114-9240	4		8	20	46114-8201 46114-8241	46114-9201 46114-9241	5					
	32	46114-8320	46114-9320		4	0	28	46114-8281	46114-9281	4					
	36	46114-8360	46114-9360	4			32	46114-8321	46114-9321	4					
	40	46114-8400	46114-9400	3			36	46114-8361	46114-9361	4					
	12	46114-1012	46114-1112	4			40	46114-8401	46114-9401	4					
	16	46114-1016		4			12	46114-1013	46114-1113	4					
10	20	46114-1020	46114-1120									16	46114-1017	46114-1117	4
10	24 28	46114-1024 46114-1028	46114-1124 46114-1128	<u>د</u>		10	20	46114-1021 46114-1025	46114-1121 46114-1125	4					
	32	46114-1032	46114-1132	3			28	46114-1029	46114-1129	4					
	32	46114-1034 (1) SS		3			32	46114-1033	46114-1133	3					
	36	46114-1036	46114-1136	3			36	46114-1037	46114-1137	3					
	40	46114-1040	46114-1140	3			40	46114-1041	46114-1141	3					
	12	46114-1212	46114-1312	3			12	46114-1213	46114-1313	3					
	16 20	46114-1216	46114-1316	ר ד ר			16 20	46114-1217	46114-1317	<u>۲</u>					
12	20	46114-1220 46114-1224	46114-1320 46114-1324	3		12	20	46114-1221 46114-1225	46114-1321 46114-1325	3					
<u> </u>	28	46114-1228	46114-1328	3			28	46114-1229	46114-1329	3					
	32	46114-1232	46114-1332	3			32	46114-1233	46114-1333						
	36	46114-1236	46114-1336	3			36	46114-1237	46114-1337	3					
	40	46114-1240	46114-1340	3			40	46114-1241	46114-1341	3					
	12	46114-1412	46114-1512	3			12	46114-1413	46114-1513	3					
	16	46114-1416	46114-1516	3			16	46114-1417	46114-1517	3					
1/	20	46114-1420	46114-1520				20	46114-1421	46114-1521						
14	24 28	46114-1424 46114-1428	46114-1524 46114-1528	ت ۲		14	24 28	46114-1425 46114-1429	46114-1525 46114-1529	<u>כ</u> ד					
	32	46114-1432	46114-1532	2			32	46114-1433	46114-1533	3					
	36	46114-1436	46114-1536	2			36	46114-1437	46114-1537	2					
	40	46114-1440	46114-1540	2			40	46114-1441	46114-1541	2					

QUALITY GENERAL TOLERANCE QUALITY GENERAL TOLERANCE (UNLESS SPECIFIED) (UNLESS SPECIFIED) MM INC 4 PLACES ± ± 3 PLACES ± 0.25 ± 1 PLACE ± ANGULAR ± ANGULAR ±	-		APPF 2	REV		DRAFT W ML WITHI	HEF JST N F	re ap rema)imens	AIN
$\nabla = 0 (UNLESS SPECIFIED)$		0: S2	D: JZE R: KHL			At	VGL	JLAR :	<u>+</u> o
$\nabla = 0 (UNLESS SPECIFIED)$						1 PLACE	<u>+</u> -		<u>+</u>
$\nabla = 0 4 \text{ PLACES } \pm \cdots \pm \pm \cdots$		$\overline{\nabla}$		CRIP		2 PLACES	± + ().25	<u>±.010</u> +
SYMBOLS (UNLESS SPECIFIED)		7		2			+ -		<u>+</u>
		016	017,017,0			_		ПΠ	INC
		11715	/ 06 / 1 / 06 / 1		ISYMBOL:				

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			ry gener, Ls (unles		DIMENSION MM,	/IN	TALE DESIGN UN		THIRD ANGLE	
	371	$= 10^{2017}$) <u>4 PLACES</u>	mm INCH <u>±</u> <u>±</u>	drawn by KARADIMAS checked by	DATE TITLE 2007/10/3 DATE	PA	CKAGING RT. PRODU		В
) 2 PLACES	$\pm \pm .010$ $\pm 0.25 \pm$	MBANDURA	2007/10/15				
	SHT S20 S1 ND			<u> ± ±</u> NGULAR ±°	APPROVED BY	2010/11/03		INCORP	ORATED	
	R NO C NO			HERE APPLICABLE		ABLE	MENT NO. PK-46'	14-003	SHEET NO. 2 OF 2	A
		WITH	JST REMAIN N DIMENSIONS		RAWING CONTAINS RATED AND SHOL			RIETARY TO MOLEX RITTEN PERMISSION		
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